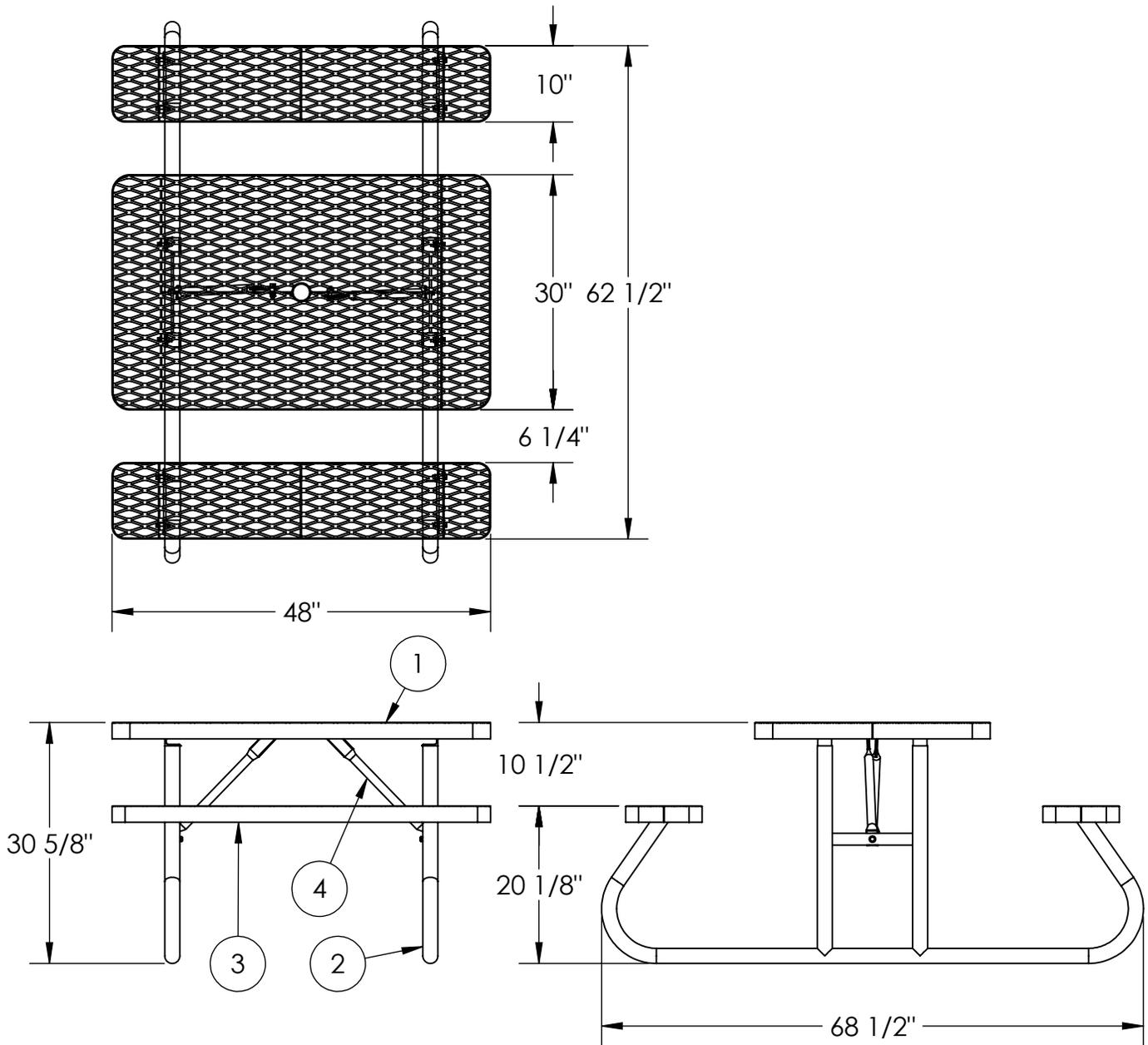


4' Champion Rectangle Table, Free Standing

924-101



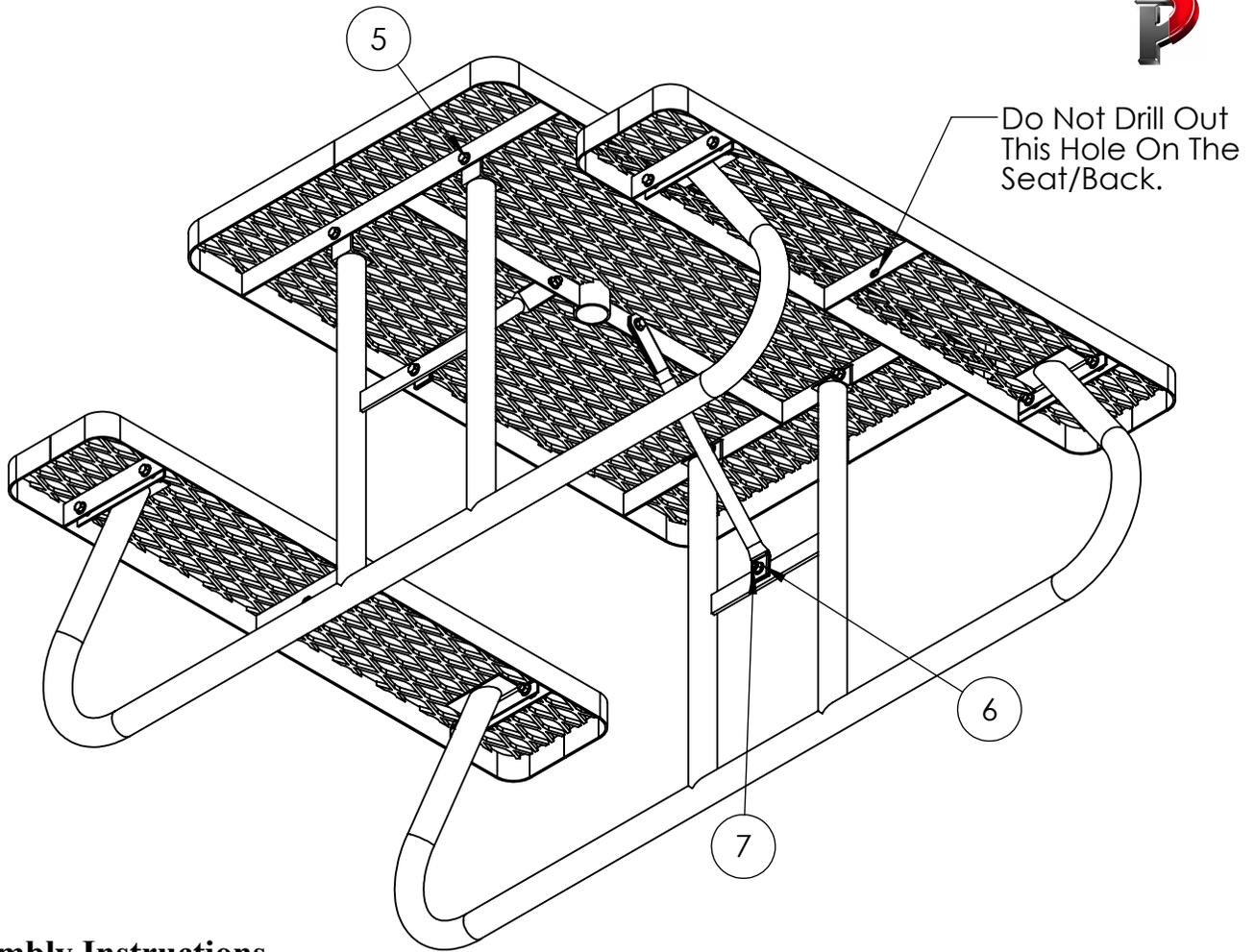
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SIZE
A

REV. X.01 | SHEET 1 OF 2



Assembly Instructions

1. Drill out holes.
2. Attach both legs to the inside of table support bar. (See view above)
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table. (See view above)
5. Attach bent end of both braces to the cross bar of each leg. (See view above)

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	642-011	Champion Table Top 4'	1
2	634-010	FS Table Stand (10" Seats)	2
3	622-011	Champion Seat/Back 4'	2
4	634-011	4ft Free Standing Table Brace	2
5	516-058	3/8"x1-1/2" SS Hex Bolt	16
6	516-023	3/8" SS Flat Washer	32
7	516-028	3/8" SS Nylock Nut	16



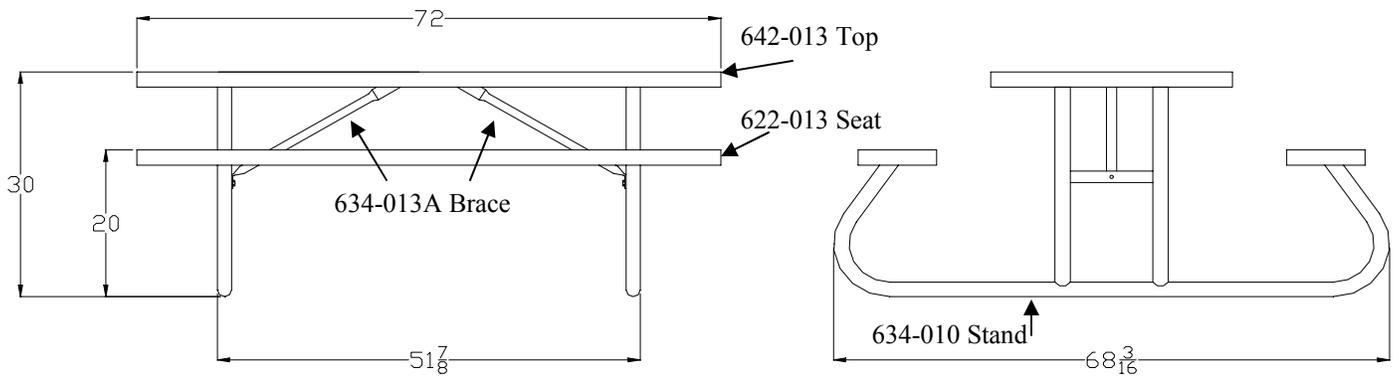
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924-301

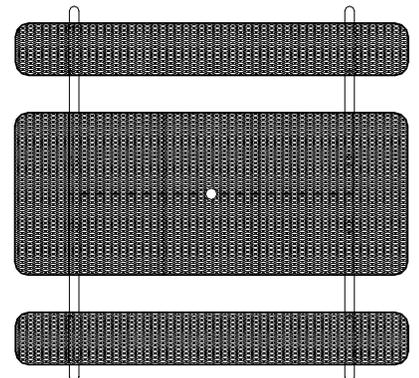


Part No.	Description	Qty.
642-013	Champion Table Top 6'	1
622-013	Champion Seat/Back 6'	2
634-010	Stands (free standing)	2
634-013A	Brace (6' free standing w/umbrella)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	16
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Washer	32



- Attach both stands to the inside of table support bar
- Attach the straight end of each brace to the table.
- Attach bent end of both braces to the cross bar of each stand.

In Accordance to California law:
 WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.



Assembly Instructions

1. Drill out holes.
2. Attach both stands to the inside of table support bar. (See photo above)
3. Attach the seats to the stands.
4. Attach the straight end of each brace to the table. (See photo above)
5. Attach bent end of both braces to the cross bar of each stand. (See photo above)

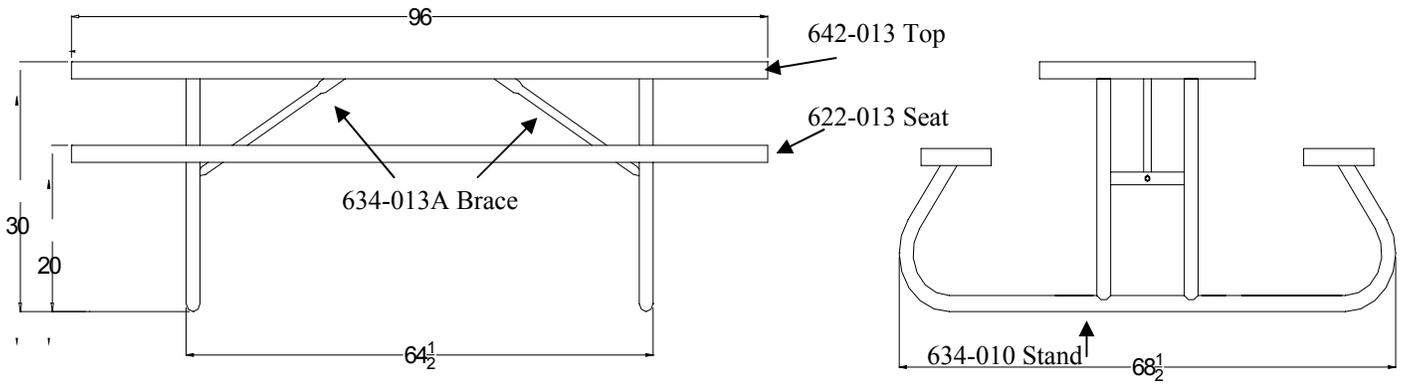
Periodic check of bolt tightness recommended.



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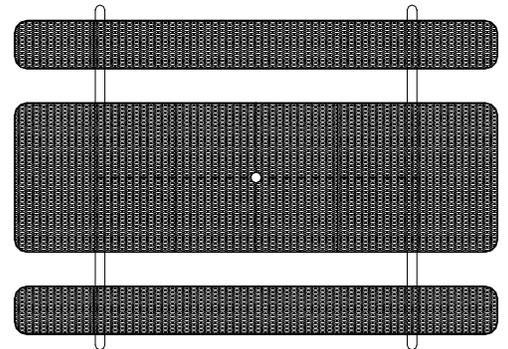




Part No.	Description	Qty.
642-015	Champion Table Top 8'	1
622-015	Champion Seat/Back	2
634-010	Stands (free standing)	2
634-013A	Brace (8' free standing w/umbrella)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	16
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Washer	32



- Attach both stands to the inside of table support bar
- Attach the straight end of each brace to the table.
- Attach bent end of both braces to the cross bar of each stand.



Assembly Instructions

1. Drill out holes.
2. Attach both legs to the inside of table support bar. (See photo above)
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table. (See photo above)
5. Attach bent end of both braces to the cross bar of each leg. (See photo above)

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

Periodic check of bolt tightness recommended.



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924-601



Northwoods Style Pictured

Part No.	Description	Qty.
642-L16	10' Champion Table Top	1
622-016	10' Champion Seat/Back	2
634-010	Free Standing Table Stand	3
634-013A	Table Brace w/Umbrella Hole	4
516-059	3/8" X 2-1/2" SS Hex Bolt	1
516-058	3/8" X 1-1/2" SS Hex Bolt	24
516-028	3/8" SS Nylock Nut	25
516-023	3/8" SS Flat Washer	50

- 1 Start with the Table Top upside down. It works best to put the whole table together loosely upside down and then flip it over and tighten up the bolts with the table on a level surface.
- 2 Drill out holes on the Table Top, Seats, Stands and Braces with a 7/16" dia. drill bit.
- 3 Attach the Stands to the Table Top loosely using the 3/8" x 1-1/2" SS Bolts.
- 4 Attach the Seats to the Stands loosely using the 3/8" x 1-1/2" SS Bolts.
- 5 Attach Braces to the Stands and Table Top loosely using the 3/8" x 1-1/2" SS Bolts. The center stand uses a 3/8" x 2-1/2" SS bolt where the two braces connect to the stand. (See back side for details.)
- 6 Turn the table right side up on a level surface and tighten all bolts.

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Periodic check of bolt tightness recommended.



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